

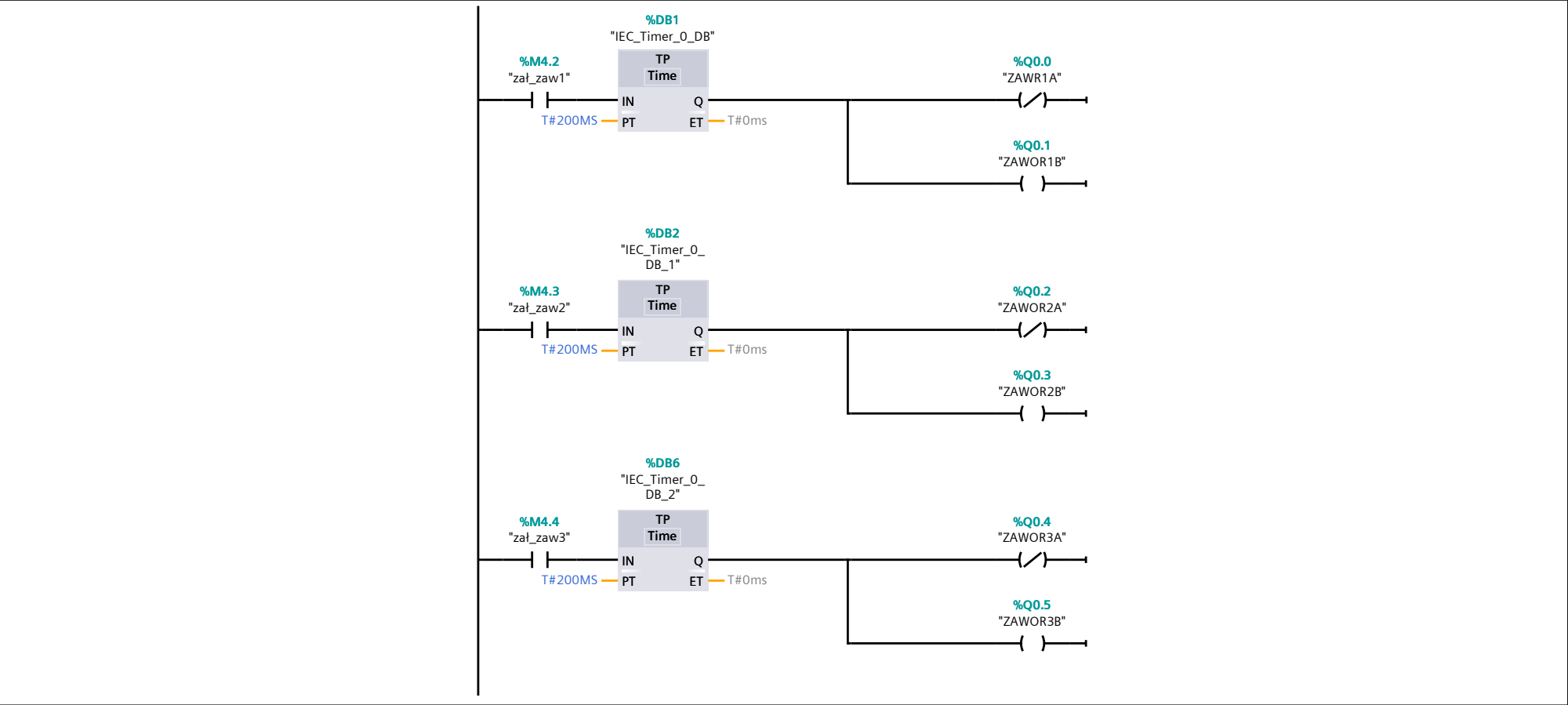
stan\_lab\_aut\_8 / PLC\_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

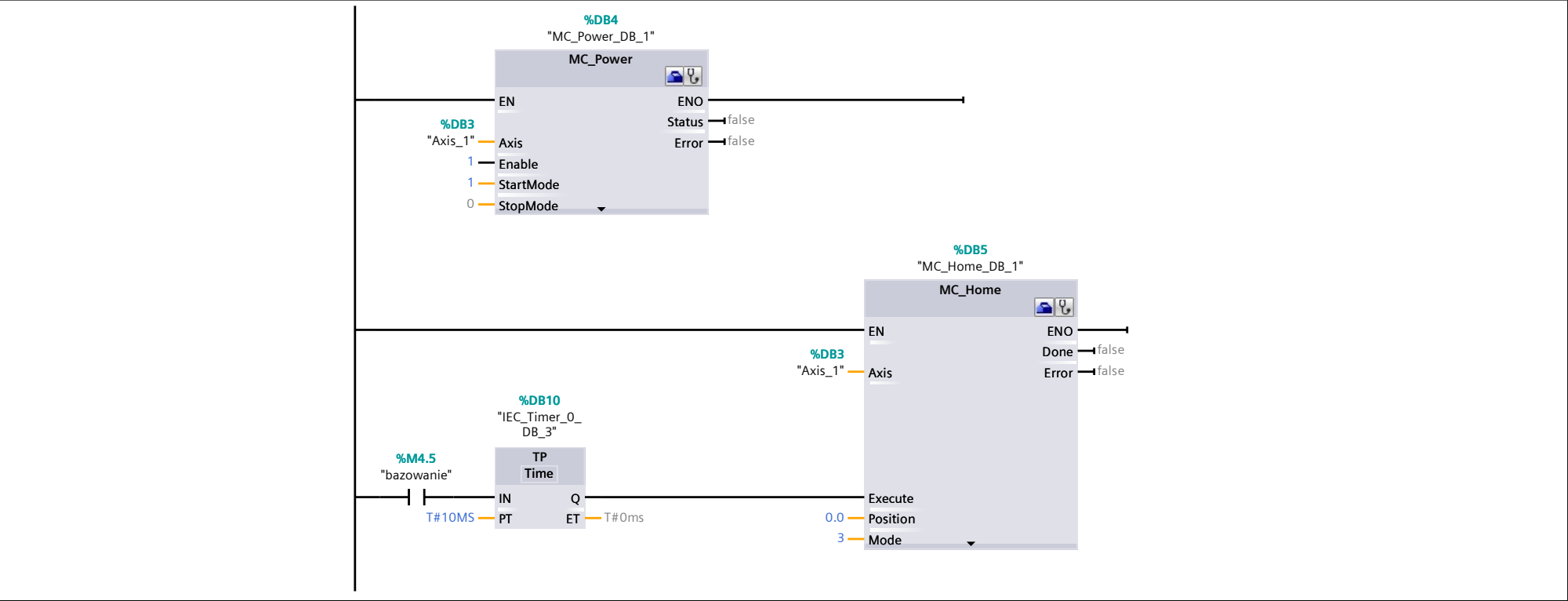
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

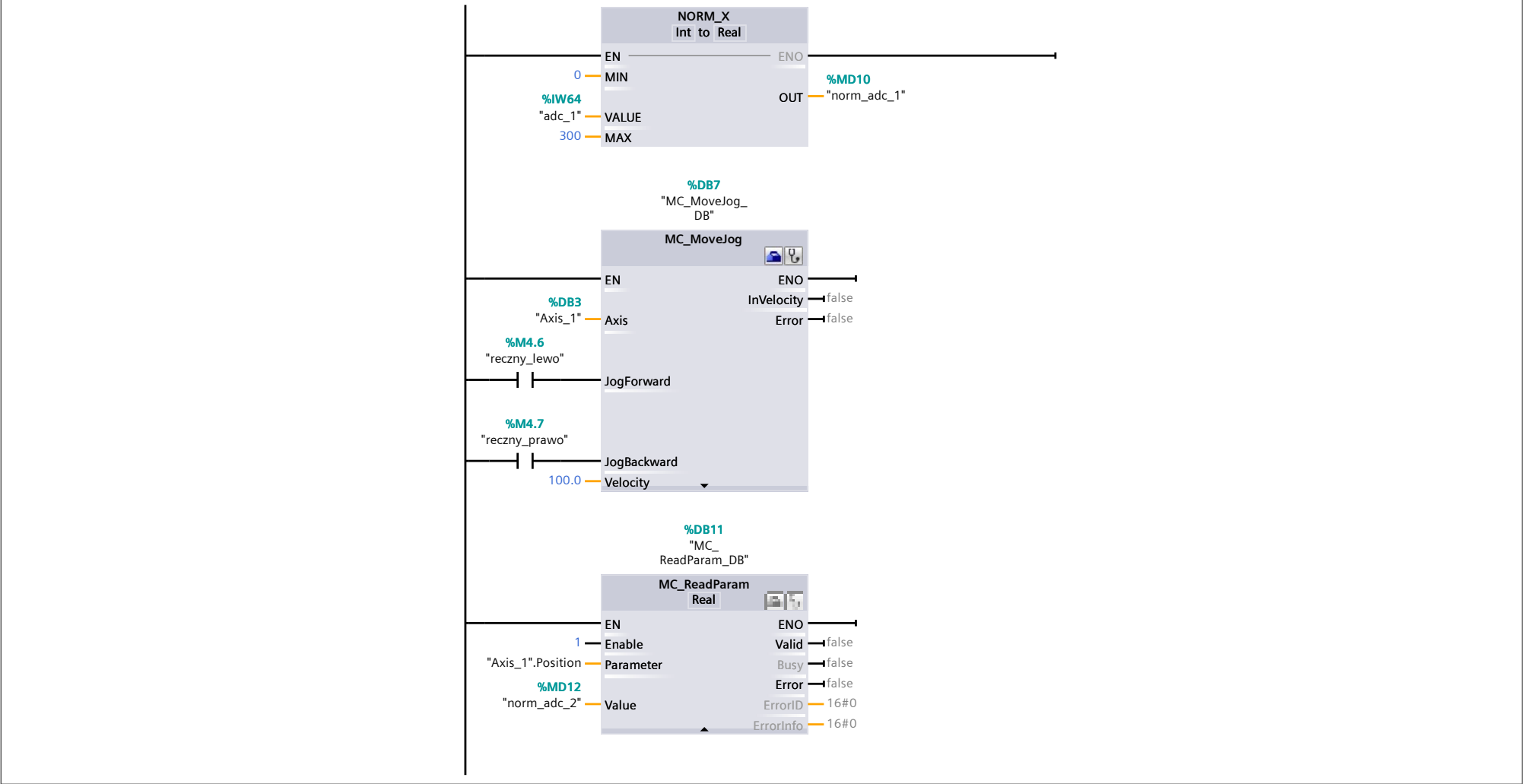
Network 1:



Network 2:

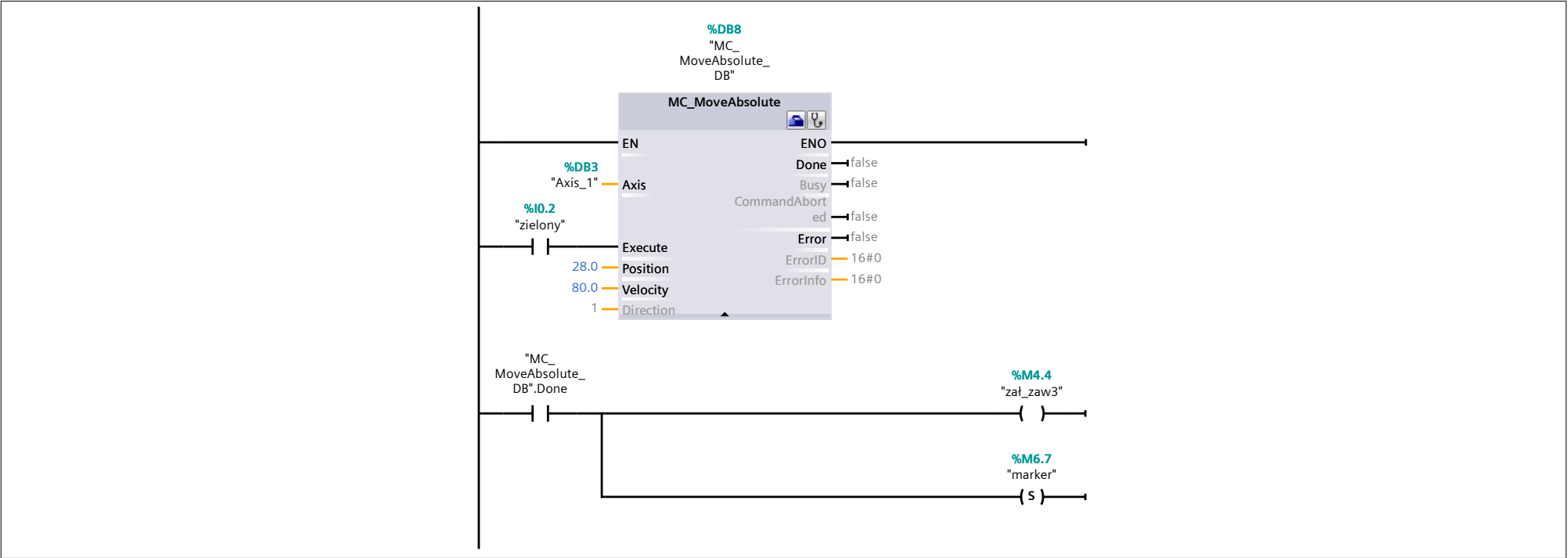


Network 3:

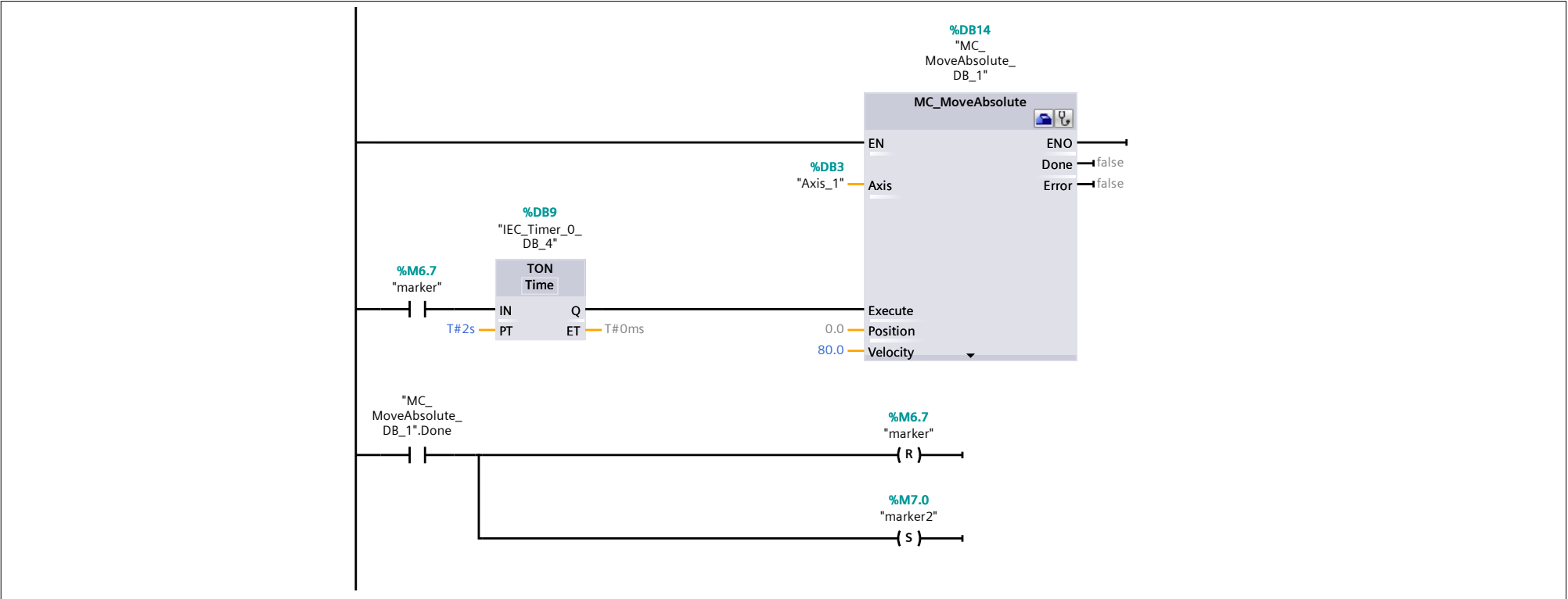


Network 4:

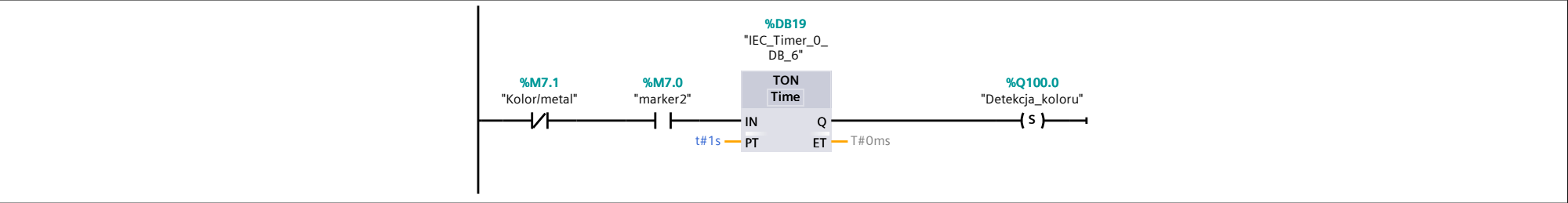
Sterowanie cyklem pracy



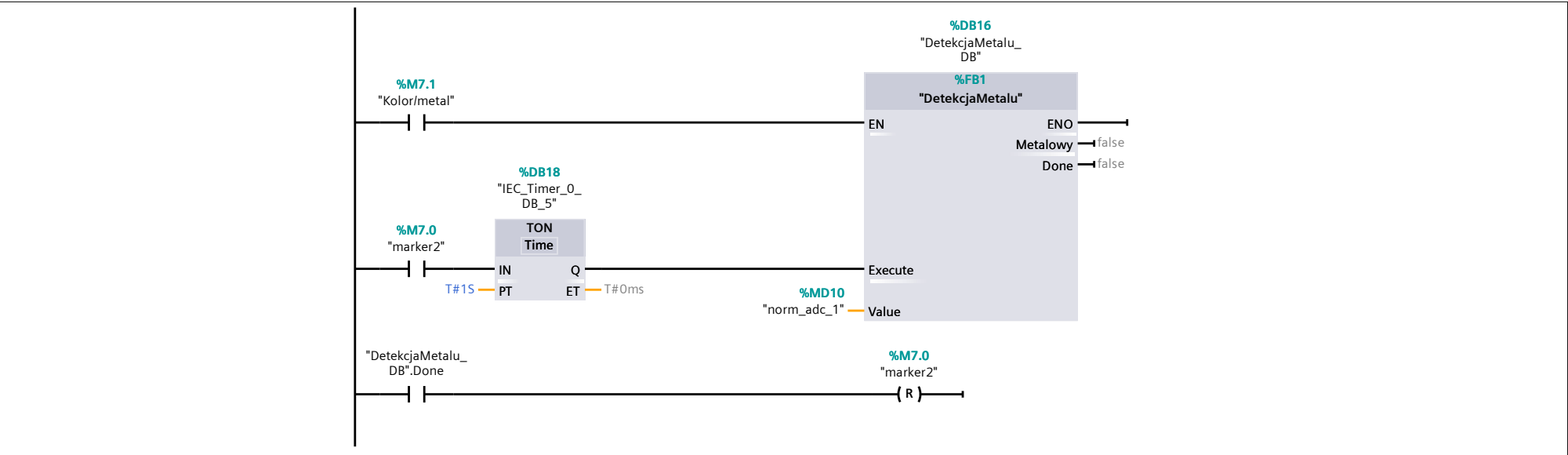
Network 5:



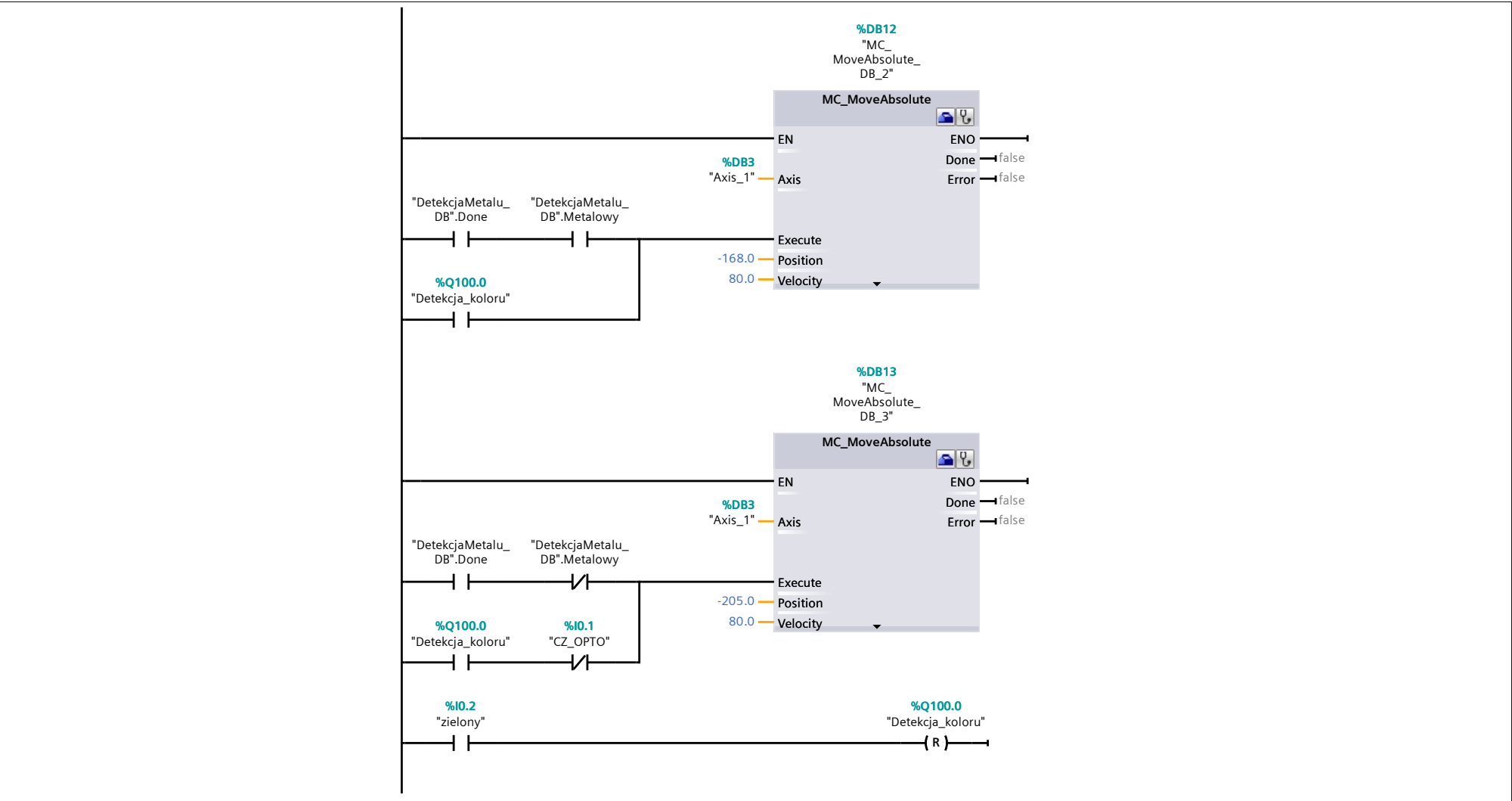
Network 6:



Network 7: Detekcja Metalu



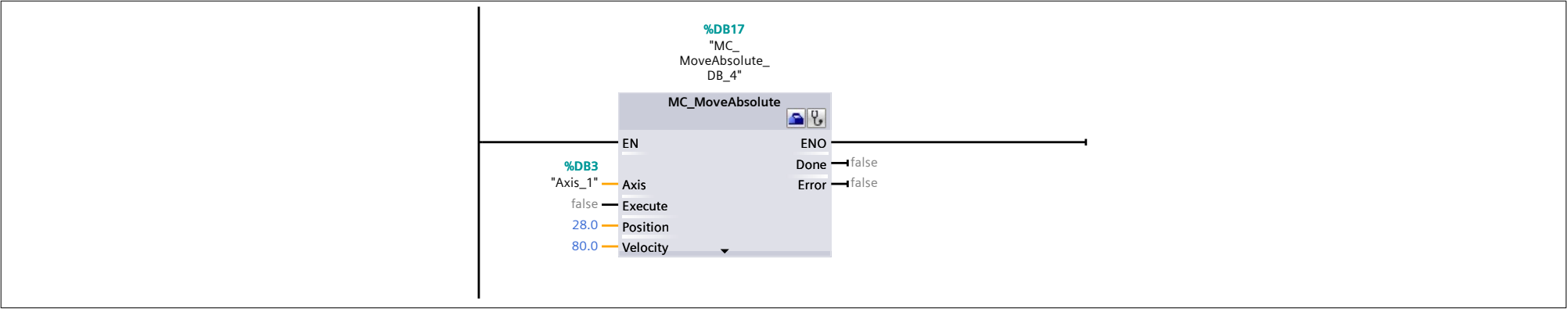
Network 8: Sortowanie



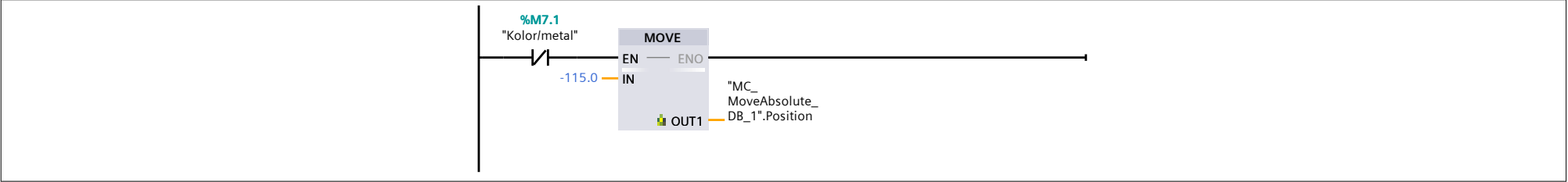
Network 9: sortowanie ciag dalszy



Network 10:



Network 12:



Network 11:

