

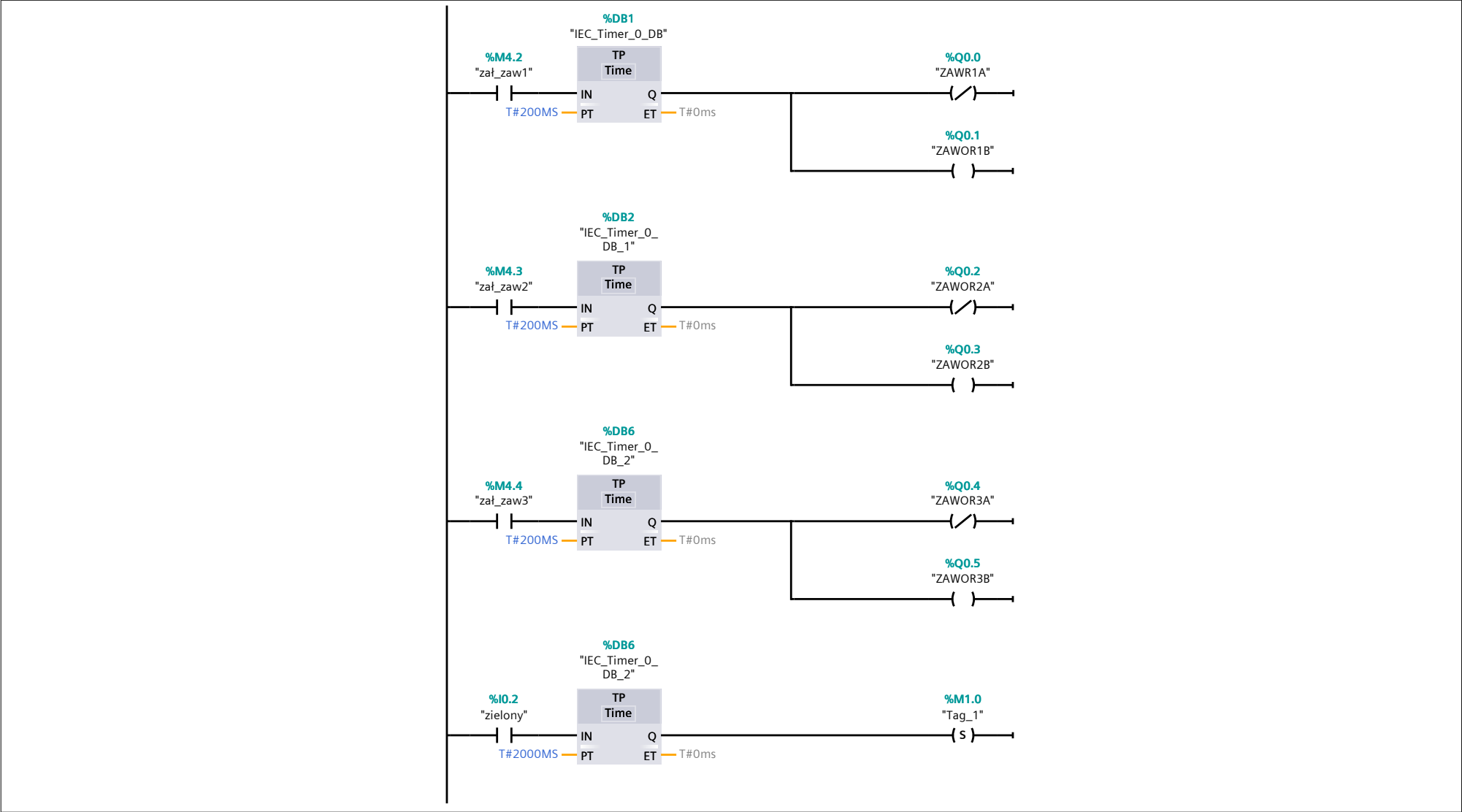
stan_lab_aut_9_MKSD_V1 / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

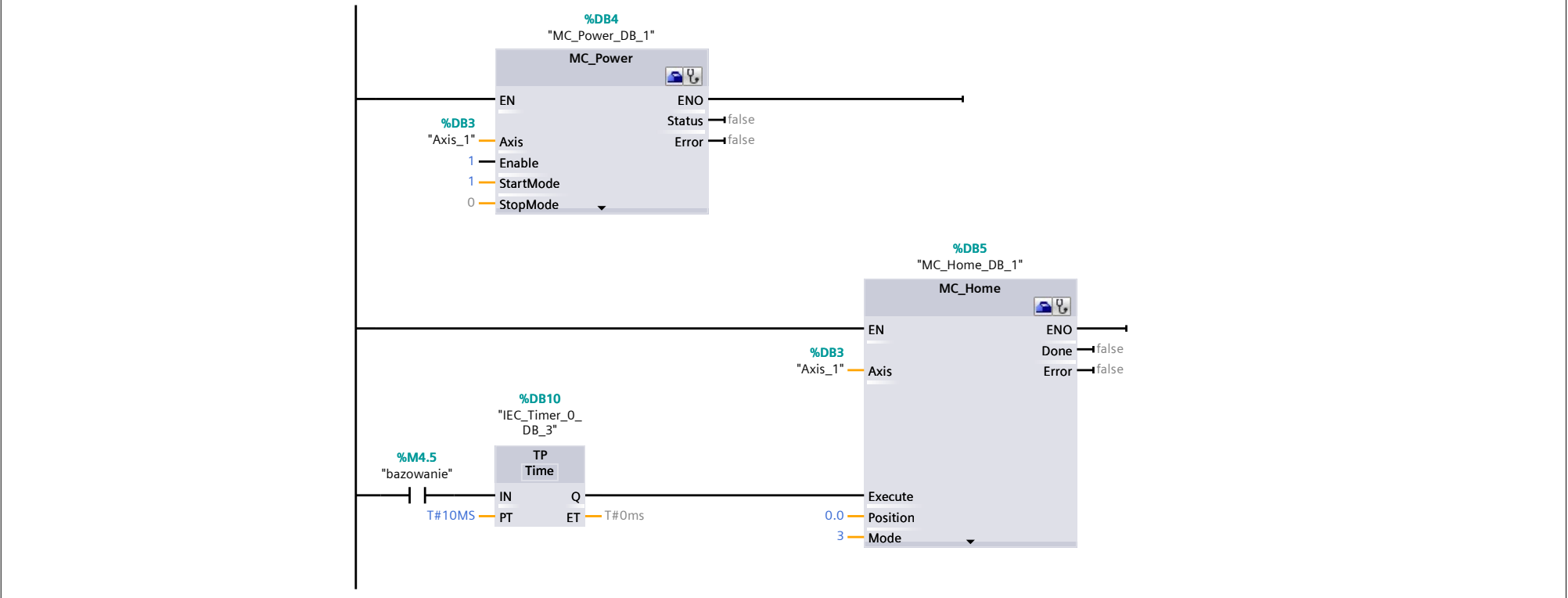
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

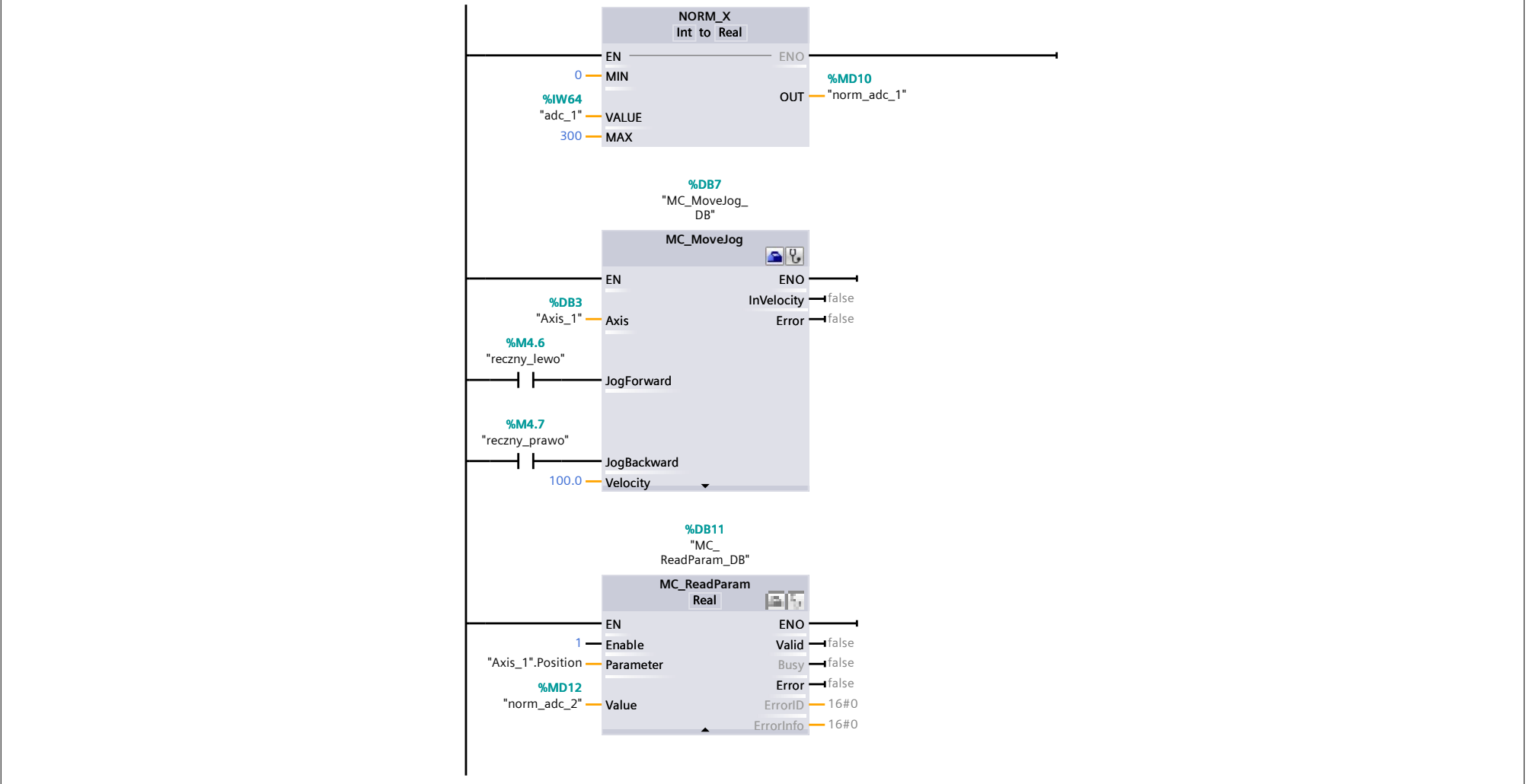
Network 1:



Network 2:

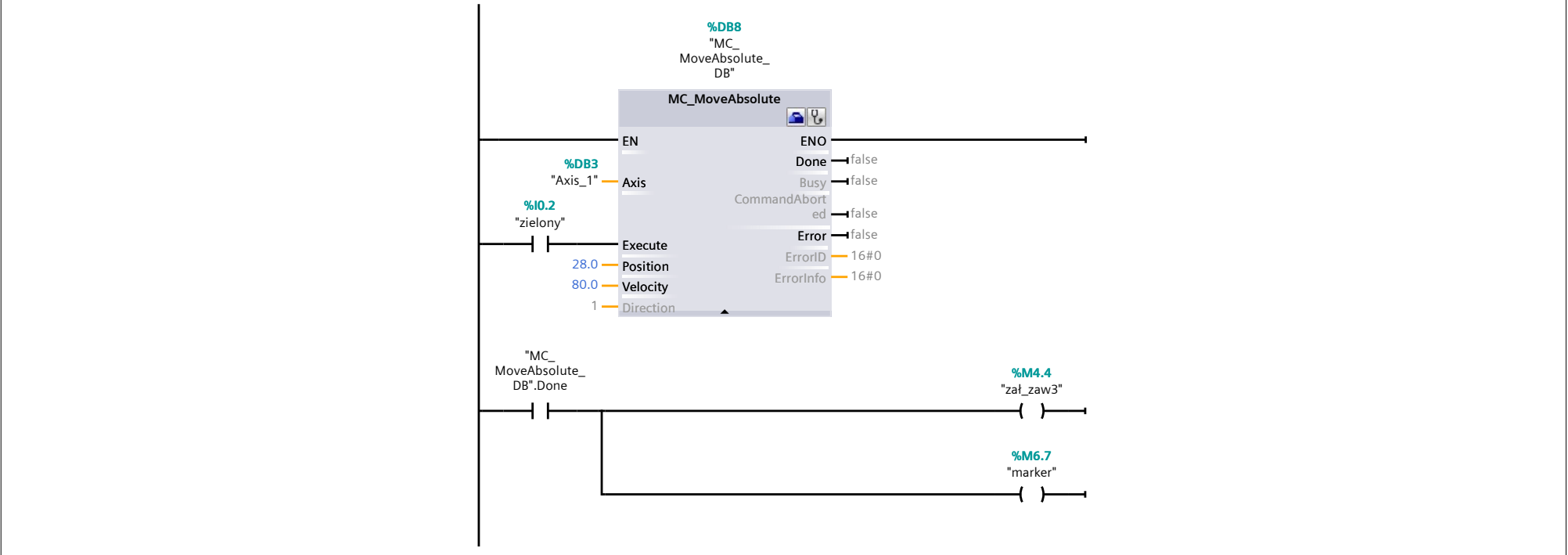


Network 3:

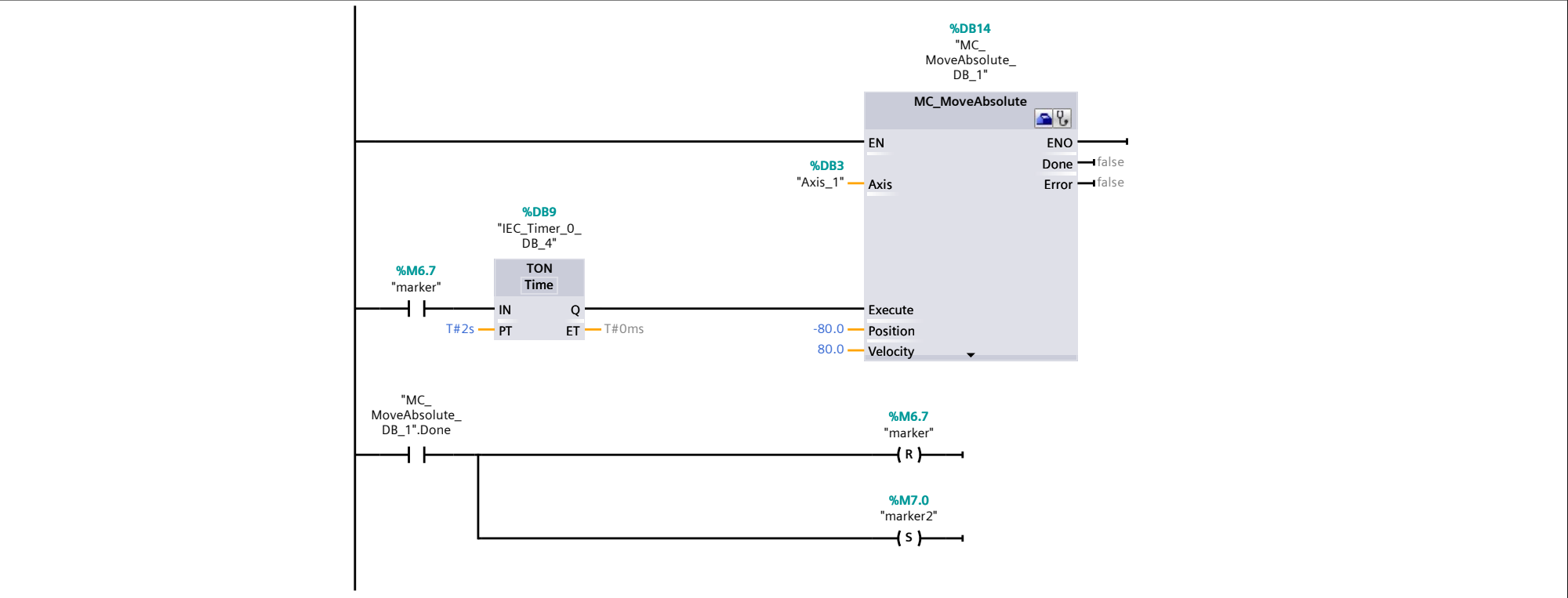


Network 4:

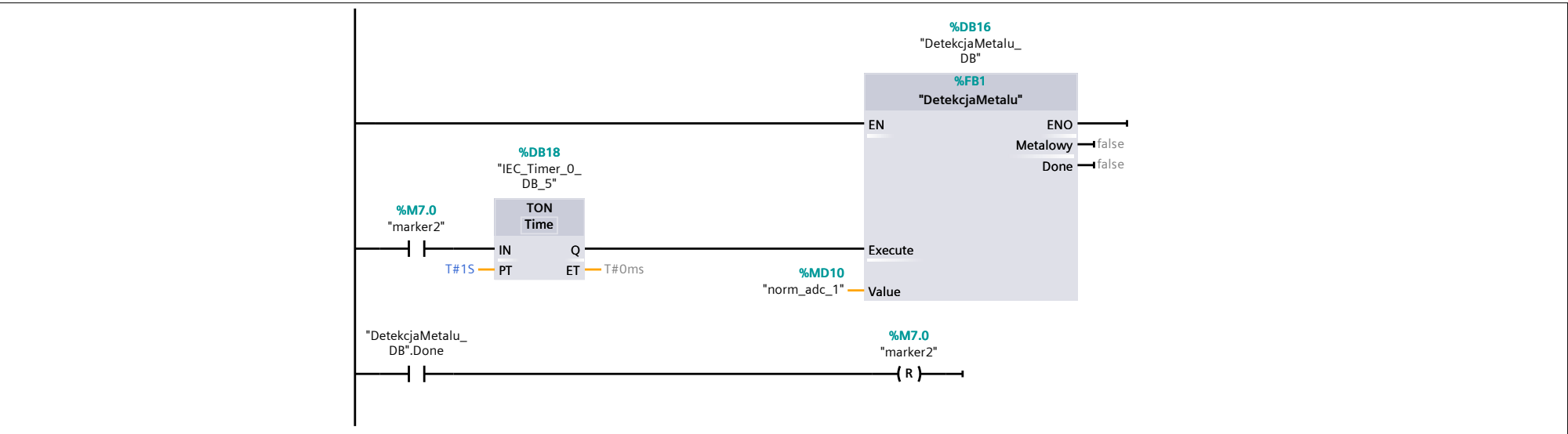
Sterowanie cyklem pracy



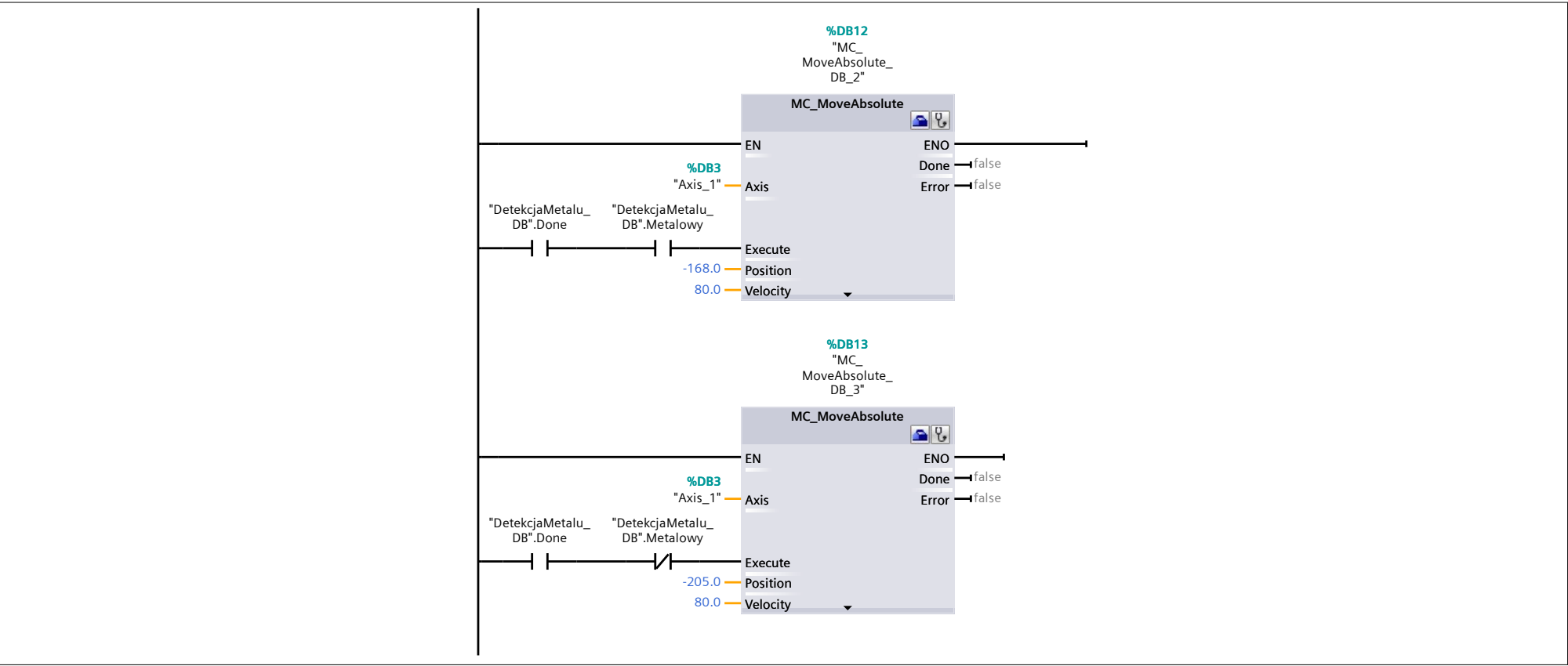
Network 5:



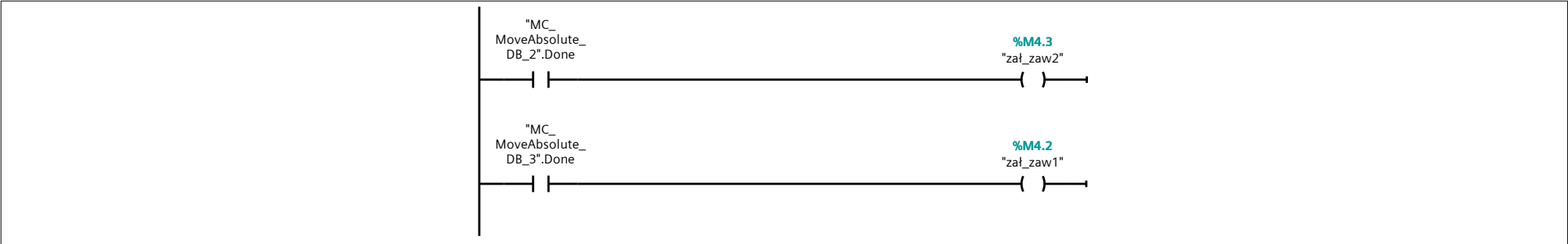
Network 6: Detekcja Metalu



Network 7: Sortowanie



Network 8: sortowanie ciag dalszy



Network 9:

